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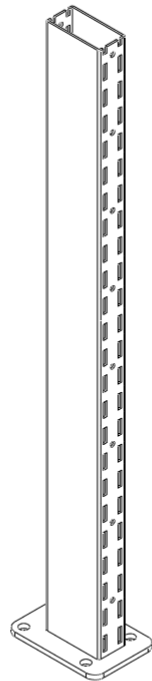
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## Before Assembling the Workbench

If the Nexus Accessory System will be installed:  
Drill the worksurface and install inserts before assembling the workbench.  
See Nexus Accessory System, Instructions for Assembly.

Read through the assembly instructions to familiarize yourself with the order in which components are assembled. It is important to assemble the components in the sequence described in this manual.

For technical support or questions, call 1-800-722-3020



## Worksurface and Accessories made by non Lista manufacturers:

Lista International Corporation is not responsible for the quality, construction, or assembly of other manufacturer's products when used in conjunction with Lista's products. Refer the products manufacturer's assembly instructions for installation requirements. Lista International Corporation does recommend maintaining a minimum distance from the worksurface edge when using other manufactures worksurfaces and accessories. See page 3.

# Tools Required for Assembly

## Sockets or Open End Wrenches

- 3/8"
- 1/2"
- 7/16"
- 3" to 6" drive extension for sockets

## Screw Drivers

- # 2 Phillips Screw Driver
- Slotted Screw Driver

## Drill Bits

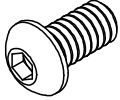
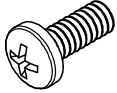
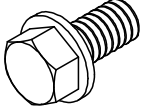
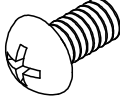

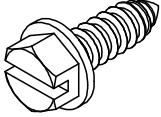
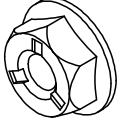
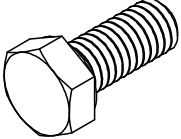

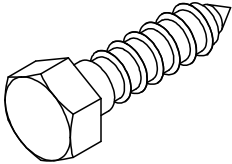
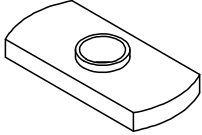
- 13/64" (0.203")
- 5/32" (0.156")

## General Tools

- Hammer
- Electric Drill
- Measuring Tape
- Center Punch
- Flat Punch

# Fastener Guide

Only the fasteners for the accessories ordered will be shipped

<p>Button Socket Head Screw 1/4-20 x 1/2"</p> 	<p>Phillips Pan Head Screw 10-24 x 1/2", Self-Tapping</p> 
<p>Hex Washer Head Bolt 1/4-20 x 1/2", Self-Tapping,</p> 	
<p>Philips Head Round Screw 1/4-20 x 1/2"</p> 	<p>Nut, 1/4-20, Hex Kep</p> 
<p>Slotted Hex Head Screw #14 x 3/4"</p> 	<p>Nut, 5/16-18, Hex Flange Head</p> 
<p>Hex Head Bolt 5/16-18 x 3/4"</p> 	<p>Shoulder Washer, #10</p> 
<p>Lag Screw 5/16 x 1-1/4"</p> 	<p>Plate Nut, 1/4-20</p> 

# Drilling Worksurfaces

Most Lista worksurfaces are predrilled with pilot holes. Pre-drilling for Top Support Rails and resin tops is not done at the factory. Follow the steps below for these and other work surfaces not provided by Lista.

- a) Place the worksurface up-side-down on a protective surface such as corrugated cardboard (shipping carton) to protect the surface.
- b) Use the Illustration below to place the legs, cabinets and rails (if applicable) in position on the bottom of the worksurface. Cabinets and Legs should be placed  $\frac{3}{4}$ " (19 mm) from the rear and side edges of the worksurface.

## Before positioning cabinets

Remove drawers to access the hole knock-outs at the top of the cabinet (See drawer removal instructions provided with the cabinet). Using a flat punch tap and remove the knock-outs at the corners of the cabinets.

- c) Trace the hole locations onto the underside of the worksurface. Remove the components and drill a pilot hole at each marked location.  
Legs - Use  $\frac{13}{64}$ " diameter pilot hole for all tops.  
Rails - Use  $\frac{13}{64}$ " diameter for resin tops. Use  $\frac{5}{32}$ " for butcher block and laminate tops  
Drill depth is equal to the fastener length.

